

instruction manual

2nd edition



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1. Overview

The ZS-6822A is a unit that communicates digital I/O signals and LAN.

By connecting to a PC or PLC with LAN interface, various measuring instruments with BCD output or the user's own device control and data collection can be performed.



2. Features

- ① Measurement control can be easily performed from a LAN network.
- ② There are 4 ports (8 bits/port) for digital I/O signals, each with input/output selection for each port.
- ③ In addition to data, a control line is provided to synchronize with an external device.

3. Specifications

3.1.Operating environment

> Equipment with LAN port

3.2.LAN

- ➤ Standard : IEEE802.3
- > Media type : 10BASE-T or 100BASE-TX (automatic switching)
- ➢ Media Access Control ∶CSMA/CD
- > Modulation/Encoding Method : Baseband/Manchester Encoding 4B5B, NRZ
- > Transmission speed $: 10BASE-T \rightarrow 10Mbps, 100BASE-TX \rightarrow 100Mbps$
- > Transmission medium : 2-to-4-core UTP category 5 cable
- > Impedance $:100\Omega$
- > Connector : RJ45-8 pin modular connector (ISO8877 compliant)
- Maximum segment length : 100m
- Wiring form : Star type
- Supported Protocols : ARP, TCP/IP, UDP/IP, Telnet, ICMP, SNMP, DHCP, BOOTP TFTP, AutoIP, HTTP

3.3. Digital I/O Port

- : 4 ports (8 bits/port)
- Number of portsInput/output level
- : Fan-in = 1

Fan-out = 10

Pull-up resistor $10 \text{K}\Omega$ (factory setting) Can also be set to pull-down



3.4. Product specifications

Model ZS-6822AP		ZS-6822AS
Features Printed circuit board, embedded, low price		Small case, low price
Data connector	50-core flat cable	50-core flat cable
Power supply	DC4.75V to $5.25V$ 100mA or less	DC4.75V to 5.25V 100mA or less
Usage environment	Temperature 0°C to 50°C Humidity 85% max.	Temperature 0°C to 50°C Humidity 85% max.
Storage		
temperature	-20°C to 80°C	-20°C to 80°C
External		
dimensions	74 x 100 x about 20 (H)	80 x 110 x about 30 (H)
	data connector FAS-5001-2101-0BF	data connector FAS-5001-2101-0BF
Accessories	(Yamaichi)	(Yamaichi)
	DC power cable	

3.5. Appearance and dimensional drawing

•ZS-6822AP (PC board type)



•ZS-6822AS (small case type)





4. Main unit settings

4.1. How to set the IP address using "Device Installer "

- ① Install the DeviceInstaller downloaded from our HP or LANTRONIX HP on your PC.
- ② Please have your ZS-6822A warranty card ready (refer to the MAC address attached to the warranty card). A sticker with the same contents is attached to the main body.
- ③ Connect the ZS-6822A to the LAN.
- 4 Power on the ZS-6822A.
- (5) Start Device Installer . If a warning message is displayed, click OK.
- ⑥ ZS-6822A can be recognized, the following screen will be displayed. MAC address on the warranty card matches the displayed hardware address. If it cannot be recognized, please check if "192.168.1.33" is already connected to the LAN . Here is an example of how to change the initial value "192.168.1.33" to "192.168.1.52".

 $\$ The following screenshots are from the Japanese version.

🞥 Lantronix デバイスインストーラー 4.4.0.7						
ファイル エディット 表示 デバイス	ツール ヘルプ					
🔎 検索 🛛 🚳 Options 🤤 無効にするデバー	イス 🔇 IP割当					
Euronix Devices - 1 device(s)	タイプ 愛XPort-05	名前	グループ	IPアドレス 192.168.1.33	ハードウェアアドレス 00-80-A3-AC-8A-EF	ステータス オンライン
🔽 レディー						.::

"XPort-05" in the right frame to select it, and click "IP Assignment".
 The following screen will be displayed. Select "Assign a specific IP address" and click "Next".

第当方法 アドレスを指定しますか? またはネットワークからアアドレスを取得しますか? ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ ・ ・	SS I P アドレスの割当	×
 アドレスを指定しますか?またはネットワークからPアドレスを取得しますか? アアドレスの自動取得 特定Pアドレスの割当 TCP/IPチュートリアル 		割当方法
 ● PPドレスの自動取得 ● 特定PPドレスの割当 TCP / アチュートリアル 		₽₽アドレスを指定しますか? またはネットワークから₽₽アドレスを取得します か?
 ●特定Pアドレスの割当 TCP/IPチュートリアル 	100 TO 2	○ ₽アドレスの自動取得
TCP/IPチュートリアル <戻る 次へ> キャンセル		● 特定 ℙアドレスの割当
<戻る 次へ> キャンセル		ТСР╱ӏҎチュートリアル
<戻る 次へ> キャンセル		
<戻る 次へ> キャンセル		
< 戻る 次へ> キャンセル		
< 戻る 次へ> キャンセル		
<戻る 次へ> キャンセル	÷.	
		<戻る 次へ> キャンセル

	₽該定 Pアドレス、サブネット、ゲート 入力されますが、正しいかどう; と、デバイス通信が確立しませ のでご注意ください。	ウェイを入力してください。 サブネットは自動 かお確かめ下さい。 不正な値を入力します ん。 またネットワーク障害の原因になります
	₽₽ドレス	192.168.1.52
	サブネットマスク	255.255.255.0
	デフォルトゲートウェイ	0.0.0.0
•		
	<戻る	次へ> キャンセル

(9) When the following screen appears, click "Assign".

Section 1 P アドレスの割当	×
	割当ボタンをクリックするとPPドレス設定が完了します

① After a while, the following screen is displayed, and the setting is completed. Click Finish.
 ③ IPアドレスの創当 ×

		\sim
	割当 割当ボタンをクリックするとIPアドレス設定が完了します	
BBAA		
	タスクの2進捗	
•	完了	l
	終了キャンセル	

① It will be successful if the IP address has been changed correctly. Quit Device Installer.

5. How to install "COM Port Redirector"

This section describes how to install Lantronix's COM Port Redirector, a user application program for the ZS-6822A that allows the use of virtual COM ports without awareness of TCP/IP or UDP/IP.This is a simplified explanation, please refer to the Lantronix COM Port Redirector page for details.

https://www.lantronix.com/products/com-port-redirector/

This chapter is not necessary when writing user application programs in TCP/IP or UDP/IP.

5.1. Installation of "COM Port Redirector"

- 1 Downloaded from our HP or Lantronics HP
 - " setup_cpr_x86x64cd_4.3.0.3.exe " and the following screen will be displayed.

(The file name and display contents differ depending on the software version and Windows)

🕎 Lantronix CPR Insta	aller	—		×
	In order to install the Lantronix CPR yo components:	u must fir	st install th	iese
	Microsoft .NET Framework 4.0 (x8	6 x64) (I	nstalled)	
	✓ Lantronix CPR 4.3.0.3 (x64)			
Windows 8 (x64)	Ins	tall	Clos	se

"NET Framework 4.0" is not installed, click the "Install" button with the check box checked. "NET Framework 4.0" will be installed on the way.

② Click the "Next" button.

🔂 Lantronix CPR 4.3.0.3 (x64) -	_	
Welcome to the Lantronix CPR 4.3.0.3 (x64) Se Wizard	etup	
The installer will guide you through the steps required to install Lantronix CPR 4. computer.	.3.0.3 ()	x64) on your
WARNING: This computer program is protected by copyright law and internatio Unauthorized duplication or distribution of this program, or any portion of it, may or criminal penalties, and will be prosecuted to the maximum extent possible uno	mal trea result ir der the l	ities. n severe civil law.
Cancel < Back		<u>N</u> ext >

③ Set the installation destination and click the "Next" button.
 Unless otherwise specified, the installation destination can be left as is.

🔀 Lantronix CPR 4.3.0.3 (x64)				×
Select Installation Folde	r			
The installer will install Lantronix CPR 4.3	.0.3 (x64) to the follo	owing folder.		
To install in this folder, click "Next". To in	istall to a different fo	lder, enter it below	or click "Bro	wse".
Eolder: C¥Program Files¥Lantronix¥CPR4.	3¥		Browse.	
			Disk Cos	t
Install Lantronix CPR 4.3.0.3 (x64) fr	or yourself, or for	anyone who uses	this compu	ıter:
	Cancel	< Back	Ne	xt >

④ Click the "Next" button. Installation will start.

🔀 Lantronix CPR 4.3.0.3 (x64)		—	
Confirm Installation			
The installer is ready to install Lantronix C	PR 4.3.0.3 (x64) on yo	ur computer.	
	Cancel	< Back	Next >

Installation will start.

5 If the following screen appears on the way, click "Install".



6 "Close" button.



O Click the "OK" button. Installation is now complete.



5.2. Virtual COM port setting

① From the start menu, select "Lantronix" \rightarrow "CPR Manager" to start it. A screen like the one below will appear.

CPR Manager 4.3.0.3														-		×
File Com Port Dev	ice Tool	s Helj	p													
Sav	e 🖻 Ref	resh 🍃	Search For Devices 🤤 E	xclude												
Com Ports	Hid	e 🖨 🛛	Com Port List General Test	s												
B ➡ All Com Ports (1) Com 1 - 1 Log Com 1 (In	accessible		Com Port	IP Address	TCP Port	Com Status	Network Status		2217	BfrWr	SvrRec	NoCis	CntTO	TORec	KpAlv	
Device List			¢												Coll	anse V
Device List															COIL	shee M
IP Address	# Ports	TCP Po	Product	ID	HW Address	Ne	work Interface	Device Name		Pi	ort Name					
Ready																

② on the upper left of the screen to display the following screen.

Check the port number to be set as the virtual COM port on this screen and press the "OK" button.

Com Ports						
Com1	Com21	Com41	Com61	Com81	Com101	Com121 ^
Com2	Com22	Com42	Com62	Com82	Com102	Com 122
Com3	Com23	Com43	Com63	Com83	Com103	Com 123
Com4	Com24	Com44	Com64	Com84	Com104	Com 124
🔽 Com5	Com25	Com45	Com65	Com85	Com105	Com 125
Com6	Com26	Com46	Com66	Com86	Com106	Com 126
Com7	Com27	Com47	Com67	Com87	Com107	Com 127
Com8	Com28	Com48	Com68	Com88	Com108	Com 128
Com9	Com29	Com49	Com69	Com89	Com109	Com 129
Com 10	Com30	Com50	Com70	Com90	Com110	Com 130
Com11	Com31	Com51	Com71	Com91	Com111	Com 131
Com12	Com32	Com52	Com72	Com92	Com112	Com 132
Com 13	Com33	Com53	Com73	Com93	Com113	🗌 Com 133
Com14	Com34	Com54	Com74	Com94	Com114	🗌 Com 134
Com 15	Com35	Com55	Com75	Com95	Com115	🗌 Com 135
Com16	Com36	Com56	Com76	Com96	Com116	🗌 Com 136
Com 17	Com37	Com57	Com77	Com97	Com117	Com 137
Com 18	Com38	Com58	Com78	Com98	Com118	🗌 Com 138
Com 19	Com39	Com59	Com79	Com99	Com119	Com 139
Com20	Com40	Com60	Com80	Com100	Com120	🗌 Com 140 🗸
<						>
OK	Cance	I C	heck (Range)	1 🖨 to	256 🜲	
Select Al	I Select N	lon Un	check (Range)	1 🌩 to	256 🜲	

*This is an example where Com5 is checked.

③ "Com X (New)" will be added in "Com Ports " on the left side of the screen , so select it and click " Search For Devices ".

🔷 CPR Manager 4.3.0.3	
File Com Port Device Tools F 🏷 Add/Remove 🧖 Save 🖻 Refresh	Search For Devices Exclude
Com Ports Hide 🖨	Settings Com 5 (New)
Com 1 - 5 Com 1 (Insecessible)	Window's Port Name: Window's Device Name: window's Service Name:
	Reset to Defaults Cancel Edits

④ the search is complete , double-click the item displayed in the " Device List " at the bottom of the screen.

The IP address and TCP port settings are automatically reflected on the right side of the screen.

*If you cannot find it even after repeating the search, set the IP address of ZS-6822A for "Host". Set 14000 for "TCP Port".

◆ CR Manager 4.10.3 -									
File Com Port Device Tools Help Add/Memore & Save Refreth Search for Device Exclude Sam Ports Hide Com Ports (2) Com S (New) Workson's Event Rame Com Status: Com S (New) Workson's Event Rame Workson's Event Rame Com Status: Com S (New) Workson's Event Rame Workson's Status: Closed Person S (New) Workson's Event Rame Workson's Event Rame Com Status: Com S (New) Workson's Event Rame Workson's Event Rame Com Status: Com S (New) Workson's Event Rame Workson's Event Rame Com Status: Com S (New) Workson's Event Rame Werken K Event Rame Com S (New) Workson's Event Rame Issee Mode Normal - port closed after disconnect I TOP Port Issee Mode Normal - port closed after disconnect I TOP Port Port S TOP KeepAlive ZeepAlive Time (mace) Workson's Automation and a status risk of a router or an internal in the UDP ports 30/18.45222 and 45282 mar medio to be discon to the other aids of a router or an internal in the UDP port 43223.11 Wevet List	CPR Manager 4.3.0.3						-		×
Add/Remove Server Parts Add/Remove Server Parts Add/Remove Server Parts Com Ports Com Ports	File Com Port Device Tools	Help							
Com Ports Hide Settings Com 50 (Kew) Com 5 (Kew) Com 1 (fraccessable) Window's Device Name Com 5 (Kew) Window's Device Name Window's Device Name Com Status Discover Name Discovered Name Window's Device Name Com Status Discovere Name Discovered Name Window's Device Name Com Status Discovere Name Discovered Name Baffer Wintes (Keep checked for better write performance) Immed Name Server Recorrect No Net Obse Discovere Name ToP Port Add To Firewall ToP KeepAlive TOP KeepAlive Top Recorrect RFC 2217 DTR (hz) Top Recorrect Top Recorrect Net to Doe Network Status Net to Doe Network Status Network Status Status Setting Network Status Setting Network Interface Device Name Port Name Setting Network Interface Device Name Network Interface Device Name Port Name	🔯 Add/Remove 🛛 🙀 Save 💽 Refresh	🔎 Search For Devices 🛛 🤤 Exclude							
Com 5 (New) Com 5	Com Ports Hide 🤤	Settings							
Iter technice Iter (the comparison of the comparison of	 ⇒ All Com Ports (2) ⇒ ⊇ Com 1 - 5 ⇒ ⊇ Com 1 (Inaccessible) → Com 5 (New) 	Com 5 (New) Window's Port Name: Window's Dervice Name Window's Dervice Name: Preset to Defaults Canco Duffer Writes (Keep checked Server Reconnect No Net Close Listen Mode Norm	I Edits or better write performance) II - port closed after disconnec	Com Status: Close Network Status: Discr Timeout Reconnect TCP Por	d innected tion Timeout (in seconds) 0 • Reconnect Lim t Add Tc	it (0 = forever) Frewall			^
3 Nso. some leasary device servers respond on UDP port 43283. It Perice List Collapse Proderss Product ID HW Address Network Interface Device Name Porta TOP Po Proderss Network Interface Device Name Port Name		Contemposities Contempo	IT to DCD, DSR always active	RNING! If the Host is o wall, then UDP ports 30 led to the firewall's excl	n the other side of a roi 718, 43282 and 43283 usion list. You may expe	ter or a may need to be rience trouble rockuted			
Collapse Periore List Collapse Port TOP Po Product ID HW Address Network Interface Device Name Port Na		3	Also	o, some legacy device s	ervers respond on UDF	port 43283. If			~
IP Address Ports TOP Po Product ID HW Address Network Interface Device Name Port Name IP 192.168.133 14000 xPort-05 X9 0080A3DFFCD3 192.168.145 ID	Device List]						Colla	pse
2 192168.133 14000 xPort-05 X9 0060A3DFFCD3 192168.146	JP Address # Ports TCF	P Po Product	ID HW Address	Network Interface	Device Name	Port Name			
Dards Interesting	See 192.168.1.33 140	100 ×Port-05	X9 00:80:A3:DF:FC:D3	192.168.1.46					
andu (assisted)									
aadu laadiida									
	Ready						Modified		_

(5) After completing the settings, select "Com Port" \rightarrow "Save Setting". The following screen will be displayed, so select "Yes".



(6) The settings are now complete. Close and exit the application.

6. Operation

6.1.Transfer data method

1 Data code assignment table

ASCII code is used for data transfer, and one character is converted to 4-bit binary code.

4-bit binary					LAN data
8	4	2	1		HEX
0	0	0	0		0
0	0	0	1		1
0	0	1	0		2
0	0	1	1		3
0	1	0	0		4
0	1	0	1		5
0	1	1	0		6
0	1	1	1		7
1	0	0	0		8
1	0	0	1		9
1	0	1	0		А
1	0	1	1		В
1	1	0	0		С
1	1	0	1		D
1	1	1	0		Е
1	1	1	1		F

② Data sent from a personal computer is transferred sequentially from the smallest port number set for output.

The port set for input also takes data sequentially from the smallest number and sends it to the personal computer.

Data for each port is set or read in 4-bit increments.

> Example: When ports 1 and 2 are set to input and ports 3 and 4 are set to output

Send to PC order to do	port data	Order of output to ZS-6822A ports	port data
1	D7 to D4 of port 1	1	D7 to D4 of port 3
2	D3 to D0 of port 1	2	D3 to D0 of port 3
3	D7 to D4 of port 2	3	D7 to D4 of port 4
4	D3 to D0 of port 2	4	D3 to D0 of port 4



6.2. Control Signals

A control signal is provided to synchronize with the connected device.

Signal name	signal direction	explanation
STB	OUT	The adapter completes receiving all data from the PC and outputs a pulse signal after output to the port. External devices can use this signal for Latch-Clock or other purposes as needed.
TRG	OUT	Pulse signals are output to external devices by the "T" command.
CLR	OUT	Pulse signals are output to external devices by the "C" command. This can be used to reset external devices.
LAH	IN	When the latch circuit is enabled (set by "L" command), input data is latched with this signal. Input a signal with a pulse width of 500us or more.

Note) Output pulse width can be set by command.

The pulse widths that can be set are 10µs, 100µs, 1ms, 10ms, and 100ms.

6.3. Input/output operation

- 1 Output data from PC to port
 - continuous output

After receiving the data from the PC, send the data to the port set for output. Set data in 4-bit units (in the order of high order and low order).

After setting the data to the output port, the STB pulse is output.

Note) If more data than the output port setting is sent, the extra data will be discarded. If less data than the output port setting is sent, the previously sent data will remain in the missing area.



> pulse output

After receiving the data from the PC, send the data to the port set for output. Set data in 4-bit units (in the order of high order and low order). Output port data is output only for the specified pulse width.

- 2 Send data input from port to \mbox{PC}
 - > No latch

When the ZS-6822A receives an "R" command from the PC, it takes data from the input port at that time (in the order of upper and lower) and sends it to the PC.

 \succ with latch

Data from the input port is captured when the LAH input is Low.

When the ZS-6822A receives the "R" command from the PC, it sends the data to the PC when it is captured as described above.



6.4. Command list

The ZS-6822A recognizes the first byte of data as a control command and controls it. Also, be sure to add a delimiter (CR+LF) at the end of the data string before sending. If there is a character string other than the command at the beginning of the data, NG will be sent as the return value.

command	function
R	Reads data from all ports set as inputs
W	Writes data to a port set to output
Т	Output pulse from TRG signal
С	Output pulse from CLR signal
D	Configure port input/output settings
Р	Sets the pulse width of the control signal
L	Sets the presence or absence of the latch circuit
U	Set the output signal
В	Sets the positive/negative logic of the port
Ι	Reads data from all ports regardless of input/output settings

The commands are as follows.

% The I command was added in Ver. 2.00.

6.4.1. R command

 \succ function

Data is read from all ports that are set as inputs. For example, if 4 input ports are set, the "R" command will send 8 bytes of data from the ZS-6822A.

➢ format

R CR LF

➢ return value

$xxxx \cdots CR LF$: The number of data set in the input port is sent.
	x is an ASCII code from 0 to F
NG CR LF	: No input port

INCOLUDE	· No mput j

6.4.2. W command

➤ function

Data is written to the ports set for output.

For example, if 4 output ports are set, the "W" command is followed by 8 bytes of data to be sent to the ZS-6822A.

If less than 8 bytes of data is sent, the amount of data sent will be newly changed, and the previous data will be retained in the missing parts.

➢ format

$Wxxxx \cdots CR LF$: Write the data to be output to the output port after "W" $$
	x is an ASCII code from 0 to F

➢ return value

OK CR LF	: Completion of data output to the output port
NG CR LF	: No output port, wrong data character error

6.4.3. T command

➤ function

Output a pulse to the control signal "TRG"

- ➢ format T CR LF
- return value

OK CR LF	: Pulse output complete
NG CR LF	: Pulse output error

6.4.4. C command

➤ function

Output a pulse to the control signal "CLR"

➤ format

C CR LF

 \succ return value

OK CR LF	: Pulse output complete
NG CR LF	: Pulse output error

6.4.5. D command

 \succ function

Input/output settings for the four ports. When the ZS-6822A is powered on, all are set to input.

➢ format

Dxxxx CR LF	: After "D", set port (1), port (2), port (3), and port (4) in this order.
	x writes "I" for IN for input and "O" for OUT for output.
return value	
OK CR LF	: Setting complete

NG CR LF	: Input/output s	setting error,	setting	character	error
	1 1	0 /	0		

6.4.6. P command

➤ function

The pulse widths of the control signals "STB," "TRG," and "CLR" and the pulse width at data output can be set from one of five types: 10µs, 100µs, 1ms, 10ms, and 100ms. When the ZS-6822A is powered on, it is set to 10µs.

➢ format

Px CR LF	: x is a number. The number assignment is as follows.
	010 μs, 1100 μs, 21 ms
	310ms, 4100ms
return value	

OK CR LF	: Setting complete
NG CR LF	: Setting error, wrong setting error

6.4.7. L command

➤ function

It can be set with or without latch circuit at the time of data input. When the ZS-6822A is powered on, it is set to no latch circuit.

➢ format

	Lx CR LF	[:] x is a number, "0" if no, "1" if yes.
≻	return value	
	OK CR LF	: Setting complete
	NG CR LF	: Setting error, wrong setting error

6.4.8. U command

This is used to set the signal setting for data output.

When the ZS-6822A is turned on, it is set to continuous output.

The pulse width at the time of pulse output is set by the P command.

➤ format

 \geq

Ux CR LF: x is a number, "0" for continuous output and "1" for pulse output.return valueOK CR LF: Setting complete

NG CR LF : Setting error, wrong setting error

6.4.9. B command

➤ function

Positive and negative logic settings for the four ports.

When the ZS-6822A is powered on, all are set to positive logic.

This command should be performed when the ports are set to input.

➢ format

Bx CR LF : x is a number, "0" for positive logic and "1" for negative logic.

return value

OK CR LF	: Setting complete
NG CR LF	: Setting error, wrong setting error

6.4.10. I Command

➤ function

Data is read from all ports regardless of input/output settings.

Data is read from ports that are set to output, regardless of the input/output settings. When the "I" command is issued, 8 bytes of data are sent from the ZS-6822A.

➢ format

I CR LF

➢ return value

<code>xxxxxxCR LF : Data (8 bytes)</code> for all 4 ports is sent.

x is an ASCII code from 0 to F

7. Connector table

Data connector (used connector	FAP-5001-1202-0BF	(Yamaichi))
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DATA (CN1)

I/O	SIGNAL	PIN		SIGNAL	I/O
	D0	1	2	D0	
	D1	3	4	D1	
	D2	5	6	D2	
PORT	D3	7	8	D3	PORT
1	D4	9	10	D4	2
	D5	11	12	D5	
	D6	13	14	D6	
	D7	15	16	D7	
	D0	17	18	D0	
	D1	19	20	D1	
	D2	21	22	D2	
PORT	D3	23	24	D3	PORT
3	D4	25	26	D4	4
	D5	27	28	D5	
	D6	29	30	D6	
	D7	31	32	D7	
IN	LAH	33	34	+5V	
OUT	STB	35	36	+5V	
OUT	TRG	37	38	+5V	
OUT	CLR	39	40	+5V	
	(NC)	41	42	GND	
	(NC)	43	44	GND	
	(NC)	45	46	GND	
	(NC)	47	48	GND	
	(NC)	49	50	GND	

Note) PIN 34, 36, 38, and 40 are (NC) in the former model ZS-6822 and +5V in the ZS-6822A.

Note) I/O indicates the direction between signals between the ZS-6822A adapter and the digital I/O signal input/output device.

- IN : ZS-6822A \leftarrow External device
- OUT : ZS-6822A \rightarrow external device

PORT : Bi-directional data bus.

You can switch IN/OUT by D command setting

8. Warranty

- ① Although Minebea's products are delivered under strict quality control and inspection, in the unlikely event of a malfunction, we will repair the product free of charge only under the following conditions.
 - If the product malfunctions during the warranty period (one year from the date of purchase) under normal conditions of use in accordance with the instruction manual and other notes.
- ② In the following cases, the product will be repaired for a fee even during the warranty period.
 - > Malfunction or damage caused by improper use or carelessness
 - > Malfunction or damage caused by improper repair or modification
 - Malfunction or damage caused by fire, earthquake, other natural disasters, earthquakes, or external factors such as abnormal voltage damage
 - > Replacement of consumable parts
 - > Change of power supply or voltage